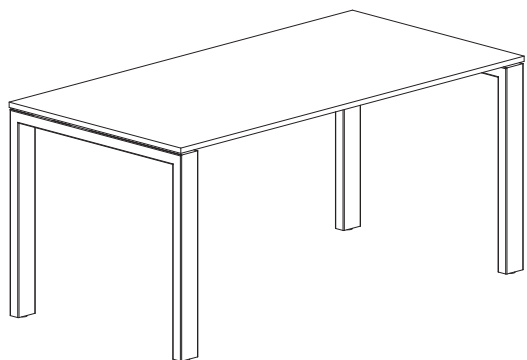
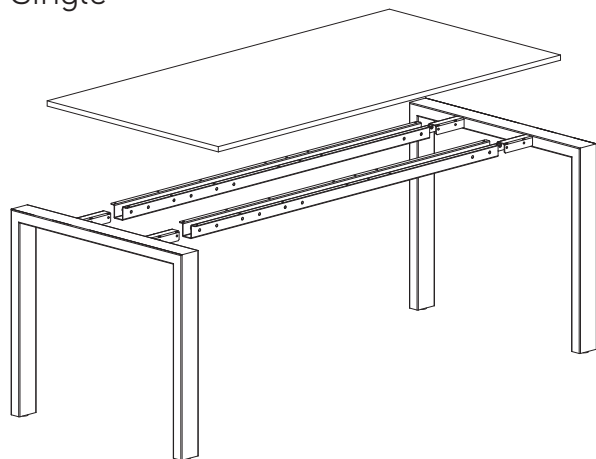


No. 1 Assembly Instructions



No. 1 Assembly Instructions

Single

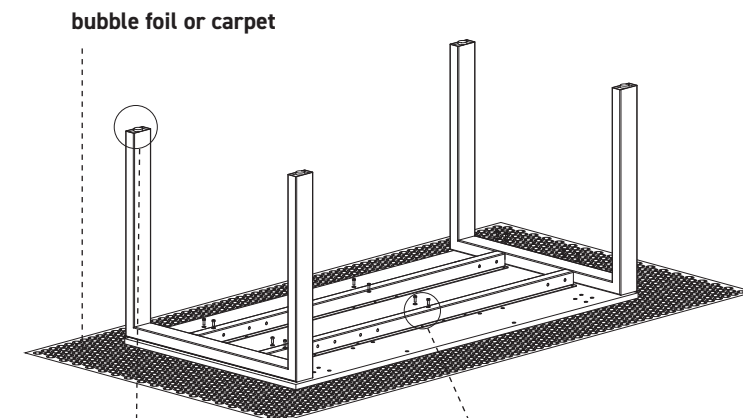
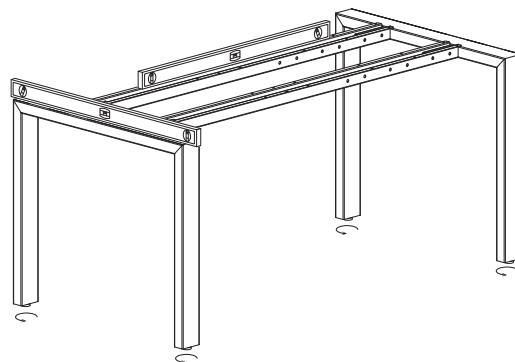
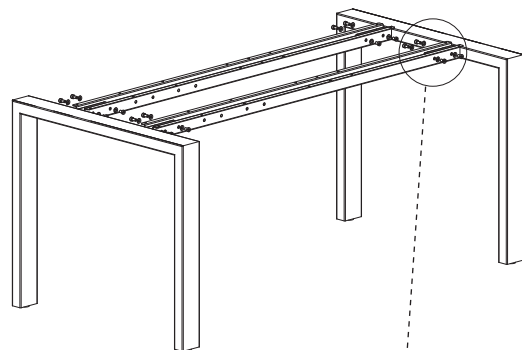


422465599

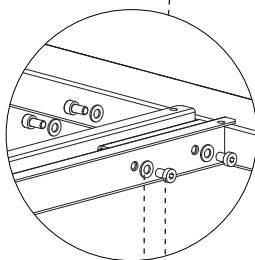
1	2	3	4
M00432499 M8x16 16x	200145999 8,4 16x	314361699 M6x16 12x	200126999 6,4 12x



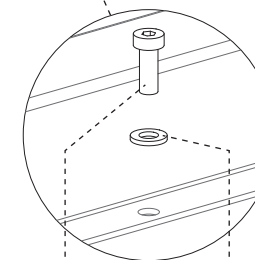
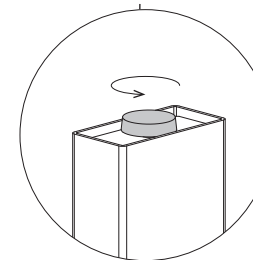
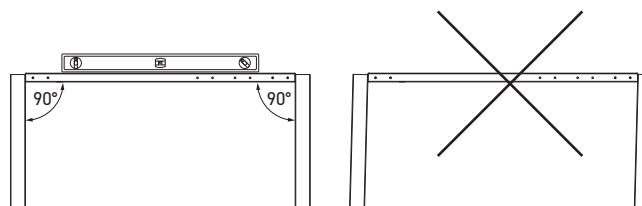
5



Attention:
Tightening torque
of all bolts M8x16 is
12-14 Nm



2 1

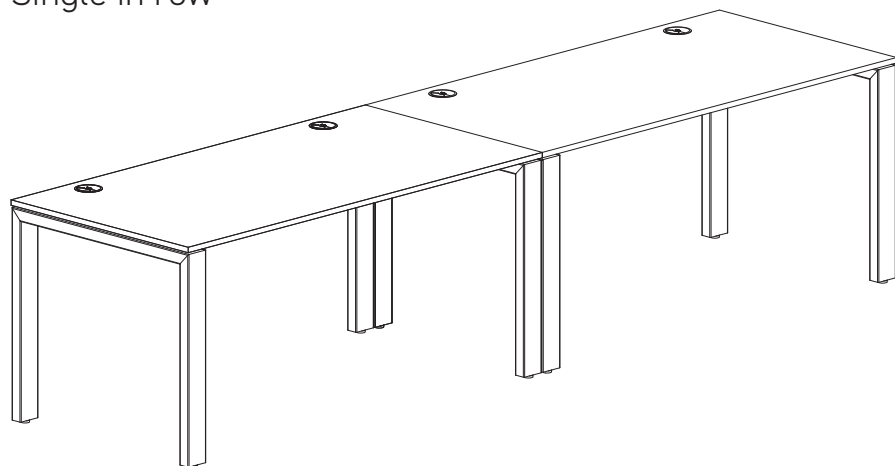


3

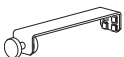
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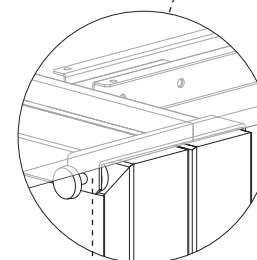
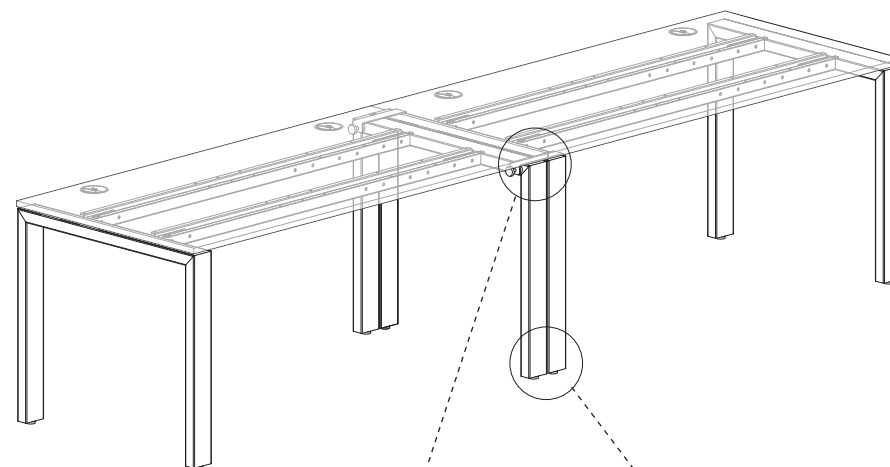
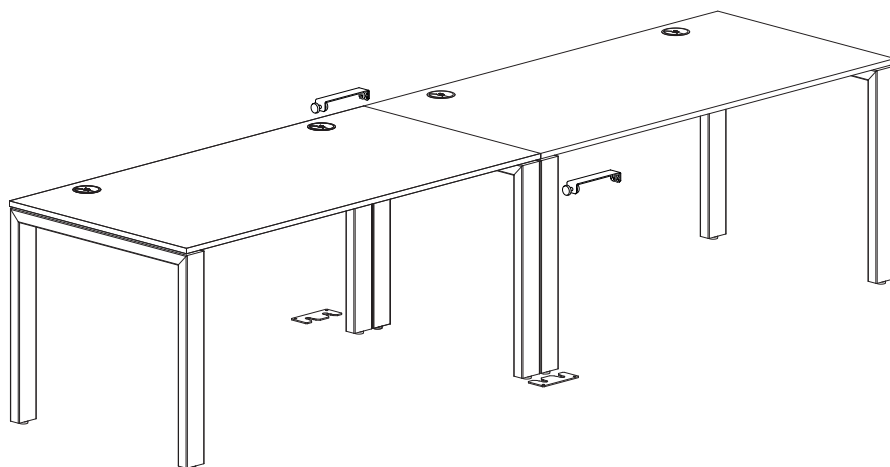
No. 1 Assembly Instructions

Single in row

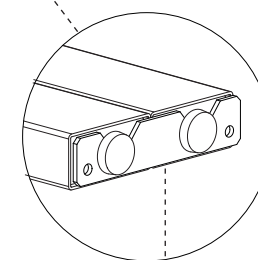


2x 511137139

1	2
	
1x	1x



1



2

No. 1 Assembly Instructions

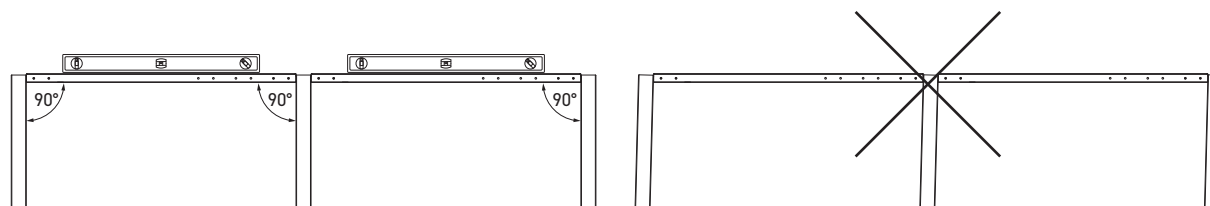
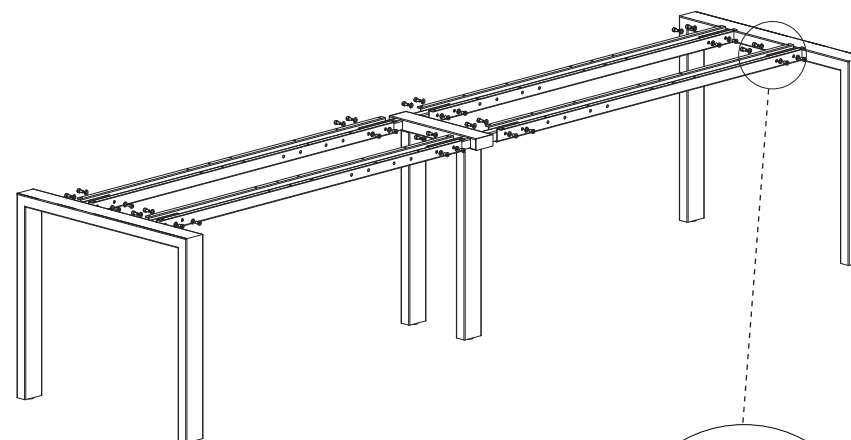
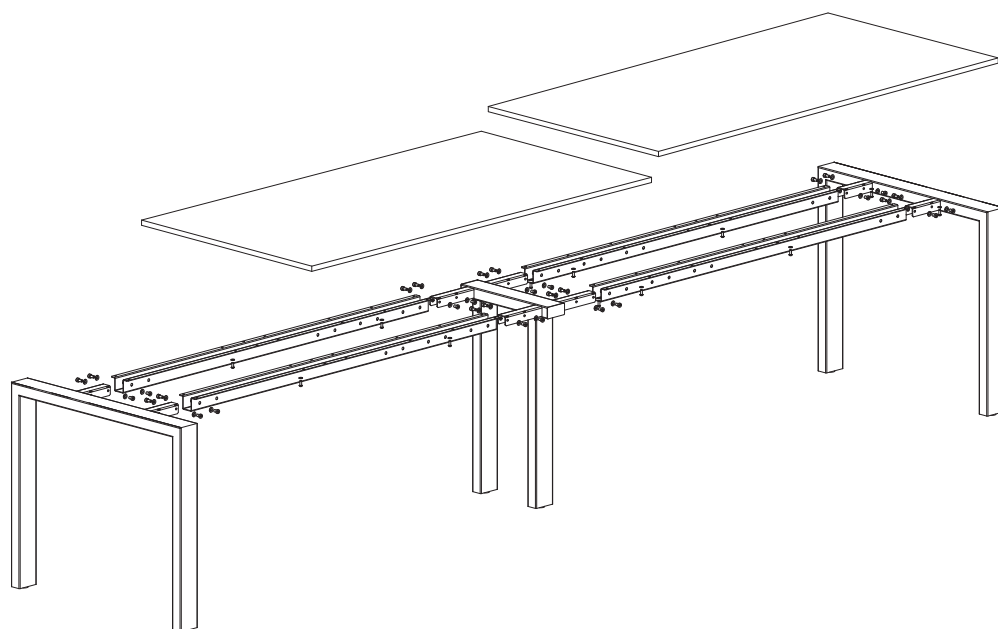
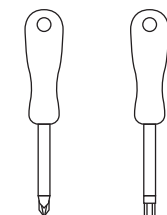
Single bench

4x **422465599**

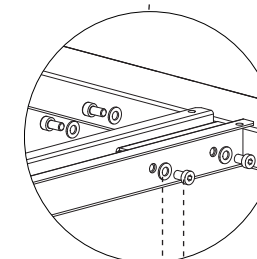
1	2	3	4
			
M00432499 M8x16 16x	200145999 8,4 16x	314361699 M6x16 12x	200126999 6,4 12x

2x **0066047XX**

5	6	7
		
314761299 M6x12 2x	200126999 6,4 2x	1x



Attention:
Tightening torque
of all bolts M8x16 is
12-14 Nm



No. 1 Assembly Instructions

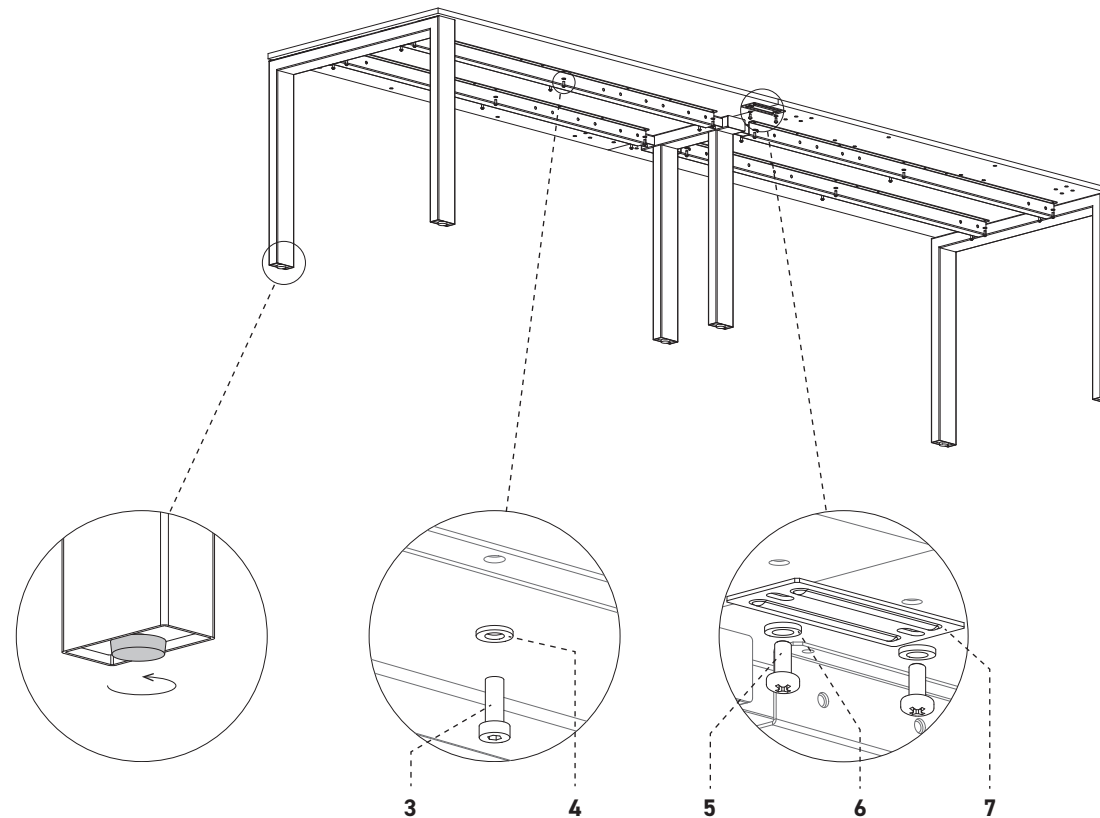
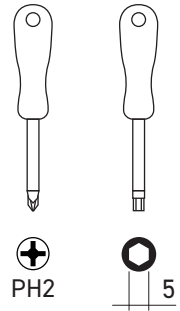
Single bench

4x **422465599**

1	2	3	4
			
M00432499 M8x16 16x	200145999 8,4 16x	314361699 M6x16 12x	200126999 6,4 12x

2x **0066047XX**

5	6	7
		
314761299 M6x12 2x	200126999 6,4 2x	1x



No. 1 Assembly Instructions

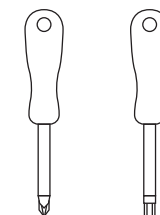
Duo bench

4x **422465599**

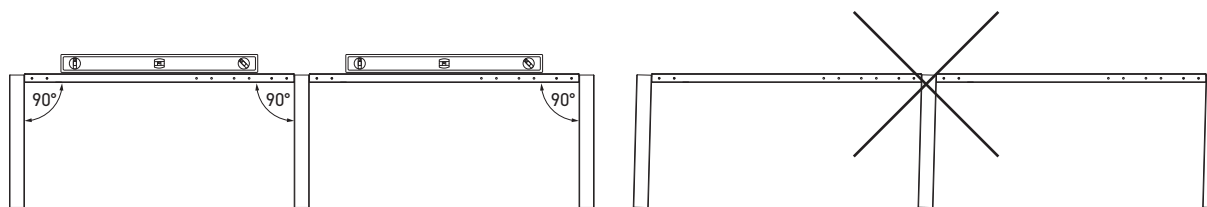
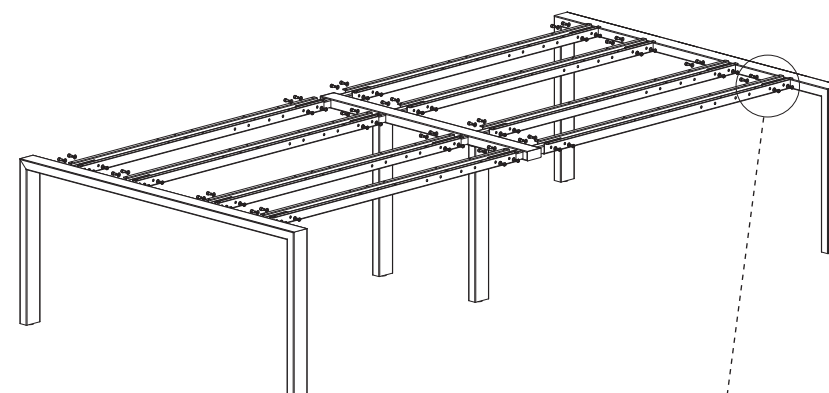
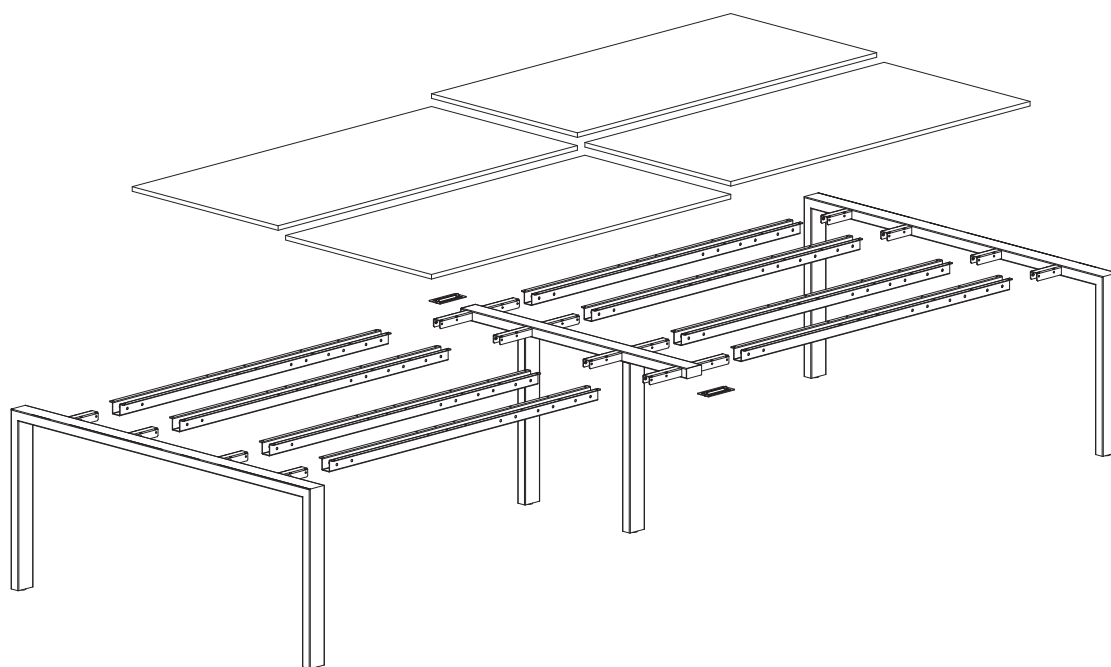
1	2	3	4
			
M00432499 M8x16 16x	200145999 8,4 16x	314361699 M6x16 12x	200126999 6,4 12x

2x **0066047XX**

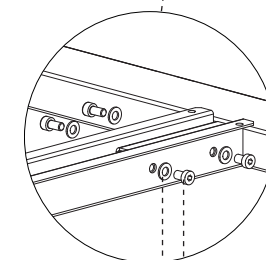
5	6	7
		
314761299 M6x12 2x	200126999 6,4 2x	1x



PH2 5



Attention:
Tightening torque
of all bolts M8x16 is
12-14 Nm



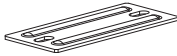
No. 1 Assembly Instructions

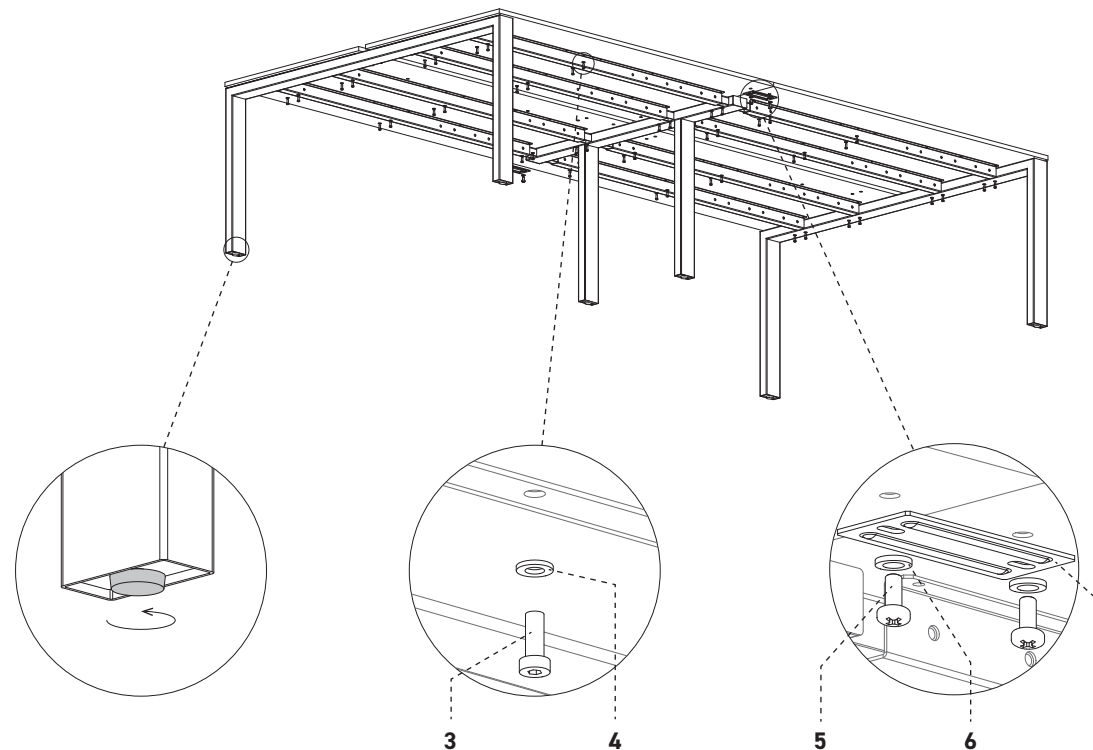
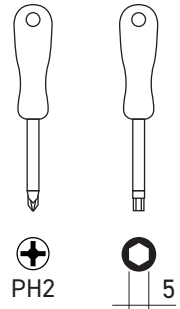
Duo bench

4x **422465599**

1	2	3	4
			
M00432499 M8x16 16x	200145999 8,4 16x	314361699 M6x16 12x	200126999 6,4 12x

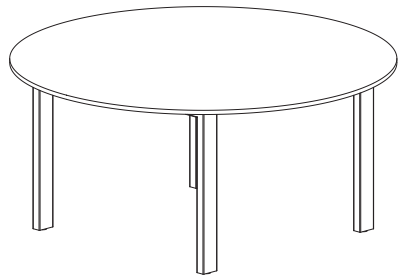
2x **0066047XX**

5	6	7
		
314761299 M6x12 2x	200126999 6,4 2x	1x



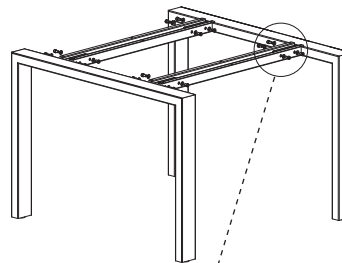
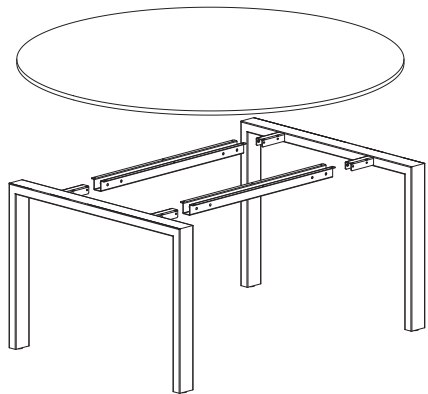
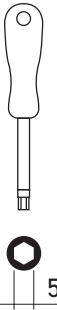
No. 1 Assembly Instructions

Circle

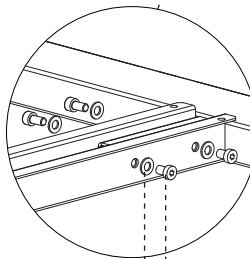


422465599

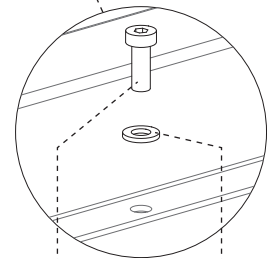
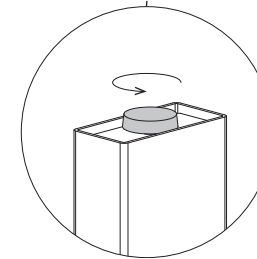
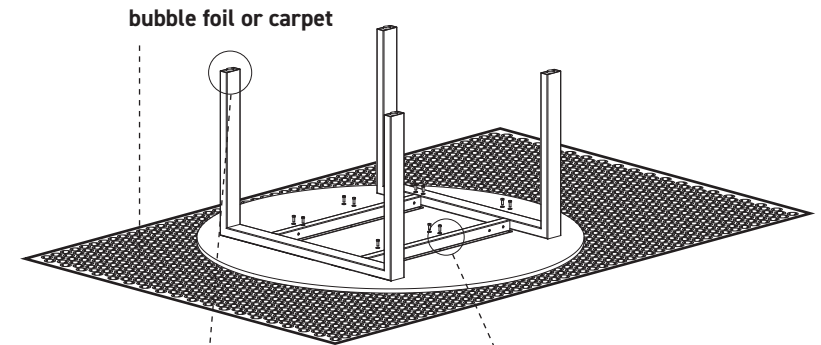
1	2	3	4
			
M00432499 M8x16 16x	200145999 8,4 16x	314361699 M6x16 12x	200126999 6,4 12x



Attention:
Tightening torque
of all bolts M8x16 is
12-14 Nm



2 1



3

4

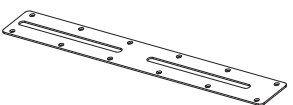
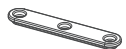
No. 1 Assembly Instructions

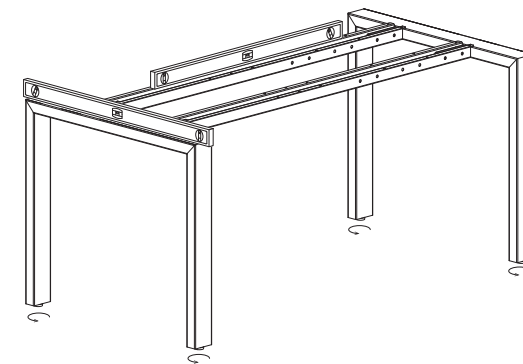
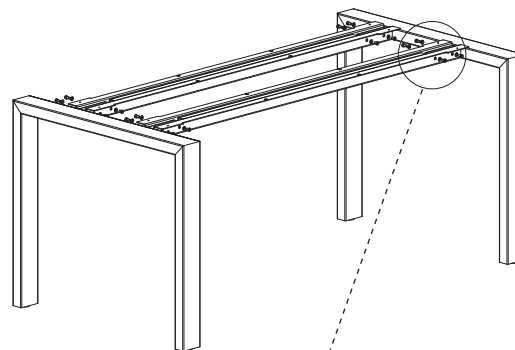
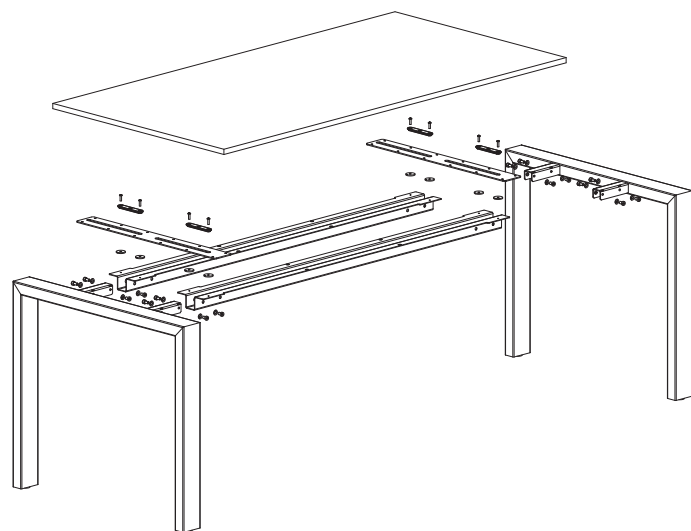
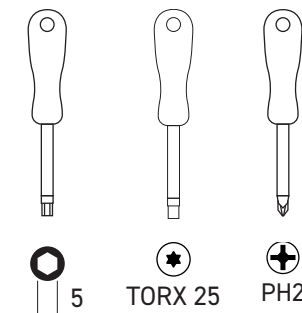
Single sliding

422465599

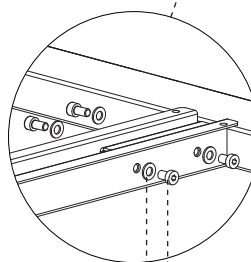
1	2	3	4
			
M00432499 M8x16 16x	200145999 8,4 16x	314361699 M6x16 12x	200126999 6,4 12x

201578599

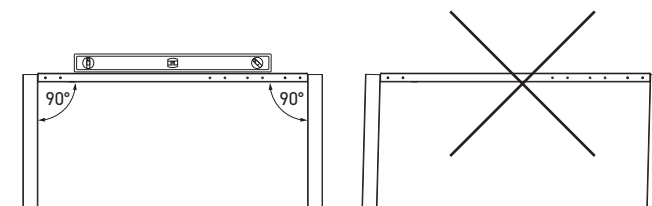
5	6	7	8	9
				
Sliding pad 8x	Sliding plate 2x	Sliding plate fixing 4x	DIN7985 M5x10 8x	397-020-530 4,8x16 24x



Attention:
Tightening torque
of all bolts M8x16 is
12-14 Nm



2 1



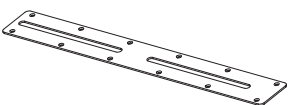
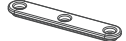
No. 1 Assembly Instructions

Single sliding

422465599

1	2	3	4
			
M00432499 M8x16 16x	200145999 8,4 16x	314361699 M6x16 12x	200126999 6,4 12x

201578599

5	6	7	8	9
				
Sliding pad 8x	Sliding plate 2x	Sliding plate fixing 4x	DIN7985 M5x10 8x	397-020-530 4,8x16 24x

